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an invert and neck ring mechanism supported on

a pair of opposed neck ring holder arms,

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a mold open and close mechanism supported on said section frame including an opposed pair of blow mold support mechanisms and displacement means including a motor operable to displace said opposed pair of mold support mechanisms between open and closed positions, and

control means comprising means for operating in a preheat blank molds mode including

means for maintaining the blow molds at the open position,

means for cyclically operating said drive means to rotate said cylinder to displace sequentially formed parisons to said selected orientation, and

means for operating said displacement means to displace said neck ring holder arms from the closed position to the open position when said cylinder has been rotated to locate a parison at the selected orientation.

2. An I.S. machine according to claim 1, further comprising deflector means for deflecting parisons released from said neck ring holder arms into said cullet chute.

3. An I.S. machine according to claim 2, wherein said deflector means comprises a deflector having opposed sides and a pair of arms secured to either side for hanging the deflector on the open opposed pair of blow mold support mechanisms.

4. An I.S. machine according to claim 1, further comprising deflector means for deflecting parisons released from said neck ring holder arms into said cullet chute.

5. An I.S. machine according to claim 3, wherein  
said deflector means comprises a deflector having  
opposed sides and a pair of arms secured to either  
side for hanging the deflector on the open opposed  
pair of blow mold support mechanisms.

6. An I.S. machine according to claim 4, wherein  
said deflector means comprises

an elongated deflector chute,  
shaft means secured to one end of said  
elongated deflector chute,

motor means for rotating said shaft means to  
rotatively displace the elongated deflector chute  
from a retracted out of the way position to a  
vertical down position, and support means for  
supporting said shaft means above said cylinder.

7. An I.S. machine according to claim 6, wherein  
said shaft means is the output of said motor means.